

2940

3524



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RB6893734-1C
Job Sheet 180553



Part No: RB6893734-1C

Job Qty: 6 ea

Part Name: Ring



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 7/10/18

Job Tracking No:

Due Date: 7/10/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RB6893734 Rev.0 IPP Rev. A 18.05.28 new issue DP Verify DD

Ship Via:

SHIP
7-20NO
FAIL

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	7/10/18	7/10/18	0.00	0.00	Start Up Machining-2	VHS	JB 18-07-10
110	Lathe Conv	6 pcs	7/10/18	7/10/18	0.00	1.50	Lathe Conv-1	VHS	JB 18-07-10
120	QC	6 pcs	7/10/18	7/10/18	0.00	0.00	QC2 Machining-4	VHS	JB 18-07-10
130	QC	6 pcs	7/10/18	7/10/18	0.00	0.00	QC8 Machining-4	VHS	JB 18-07-10
140	Packaging	6 pcs	7/10/18	7/10/18	0.00	0.00	Packaging3-1		EL
150	QC21-SA	6 Ea	7/10/18	7/10/18	0.00	0.00	QC21	DAS	JUL 11 2018

Part Op 110 - 1-Machine as per DWG. DWG REV: _____ 2-Deburr
Descriptions:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M4130NR1.000	4130 Steel Round Bar 1.000"	.1500 ft (0.025 ea) 10.055 ea	90-Start up Operation	

Job Allocations

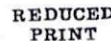
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M4130NR1.000	0	6	0

Part Specifications

Specifications could not be found.

Plex 7/10/18 8:16 AM dart.logan.david

$\frac{3}{16}$ thick



2018061

1. BRGTS AS SPECIFIED IN LEGATION SHOWN
A-14 INB TAG MARK FIGURES THE FOLLOWING
BY THE NAME "ALLCOY" FOLLOWED BY THE
TIN, NUMBER AND LAST CHANGE LETTER
E-14 INB NAME OR TRADEMARK
2. BRIDGE NICKEL PLATE ITEM 1
PER MIL-STD-883, FINISH NO. P102
(REF QQ-N-290, TYPE II, BRIGHT FINISH)
PRIOR TO ASSY. DIMENSIONS SHALL BE
MET AFTER PLATING. PLATING THICKNESS
TO BE .0005-.0010 COPPER AND
.0006-.0010 NICKEL
3. BREAK SHARP EDGES .020 UOS

MIL-STD-883C
SAE 4130
LOCAL SPEC. INFO

EACH ITEM PACKAGED SEPARATELY
MUST BE STAMPED OR ETCHED WITH
TEXT: SLAMMER AND OFFICIAL NUMBER
IF SUITABLE ON SURFACE AREA
MUST HAVE AN E. STITCH TAG

DRAWING PRACTICE		GENERAL SPECIFICATIONS	
SURFACE TEXTURE		SPEC. SUMMARY	
SCREW THREADS			
 Detroit Diesel Allison Division of General Motors Corporation Indianapolis, Indiana			
TITLE			
WRENCH-COMPRESSOR REAR BEARING CLAMP NUT			
MODEL <i>WRENCH-250</i>		APPLICATION <i>SEE SEPARATE PARTS LIST</i>	
SIZE	CODING IDENT	DWG. NO.	
D	73342	6893734	
SCALE <i>1:1</i>		FIGURE	

[illegible]

APPROVALS		DATE
DESIGNED BY	W. H. H. H.	7-1-51
CHECKED BY	W. H. H. H.	7-1-51
ENG. OR	W. H. H. H.	7-1-51
METALLURGY		
ENGR. 1	W. H. H. H.	7-1-51
ENGR. 2		
ENGR. 3		
FINAL BY	W. H. H. H.	7-1-51
REVIEW APPROVAL		

WRENCH-COMPRESSOR REAR
BEARING CLAMP NUT

MODEL FIRST USED: 250-57183		APPLICATION: SEE SEPARATE PARTS LIST
SIZE	COLOR IDENT	INSTR. NO.
D	73342	6893734

FILE COPY

DART AEROSPACE LTD		Work Order:	118566
Description: Wrench compressor Rear Bearing clamp nut washer.		Part Number:	RB 6893734-1C
Inspection-Dwg: RB 6893734-1C	Rev: D	Page 1 of 1	

INSPECTION SHEET

[illegible]

Measured by:	SB 18/07/11	Checked by:	<i>[Signature]</i>	QC Inspector:	
Date:	18.07.10.	Date:	18/07/11	Date:	

Engineering Approval: (If necessary)		Date:	
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Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table border="0"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Connect ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Connect ☐	Supplier ☐	
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Large Fab ☐	Connect ☐	Supplier ☐																							
Date : _____		Step #: _____		QTY Effect: _____		MRB (QSI042) Approval																			
Description Work Order Deviation																									
Dart Aerospace Ltd. 1270 Aberdeen Street Huron, OH 44841 CANADA TEL: 419 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com Date: 07/10/18 DART AEROSPACE Container No: S090397 Part: RB6893734-1C Job No: 180553 Serial No/ Batch: S090397 Revision: 0 Inspector: Exp Date: Instructions:																									
								Completed By																	
								Lead hand / Supervisor Approval Verification																	
						QC / QA Coordinator Approval																			
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